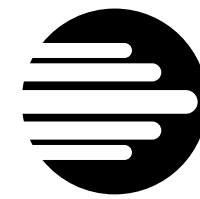


NOM	O.D.		5	10	20	30	40	STD	60	80	XH	100	120	140	160	XXH
1/8"	0.405	INCHES	0.035	0.049			0.068	0.068		0.095	0.095					
		LBS/FT	0.1383	0.1863			0.2447	0.2447		0.3145	0.3145					
	3	10.3	MM	0.89	1.24		1.73	1.73		2.41	2.41					
		KILOS/M	0.2058	0.2773			0.3642	0.3642		0.4681	0.4681					
1/4"	0.540	INCHES	0.049	0.065			0.088	0.088		0.119	0.119					
		LBS/FT	0.2570	0.3297			0.4248	0.4248		0.5351	0.5351					
	6	13.7	MM	1.24	1.65		2.24	2.24		3.02	3.02					
		KILOS/M	0.3824	0.4907			0.6322	0.6322		0.7963	0.7963					
3/8"	0.675	INCHES	0.049	0.065			0.091	0.091		0.126	0.126					
		LBS/FT	0.3276	0.4235			0.5676	0.5676		0.7388	0.7388					
	10	17.1	MM	1.24	1.65		2.31	2.31		3.20	3.20					
		KILOS/M	0.4876	0.6302			0.8447	0.8447		1.099	1.099					
1/2"	0.840	INCHES	0.065	0.083			0.109	0.109		0.147	0.147				0.187	0.294
		LBS/FT	0.5380	0.6710			0.8510	0.8510		1.088	1.088				1.304	1.714
	15	21.3	MM	1.65	2.11		2.77	2.77		3.73	3.73				4.75	7.47
		KILOS/M	0.8007	0.9987			1.266	1.266		1.619	1.619				1.941	2.551
3/4"	1.050	INCHES	0.065	0.083			0.113	0.113		0.154	0.154				0.218	0.308
		LBS/FT	0.6838	0.8572			1.131	1.131		1.474	1.474				1.937	2.441
	20	26.7	MM	1.65	2.11		2.87	2.87		3.91	3.91				5.54	7.82
		KILOS/M	1.018	1.276			1.683	1.683		2.193	2.193				2.883	3.632
1"	1.315	INCHES	0.065	0.109			0.133	0.133		0.179	0.179				0.250	0.358
		LBS/FT	0.8678	1.404			1.679	1.679		2.172	2.172				2.844	3.659
	25	33.4	MM	1.65	2.77		3.38	3.38		4.55	4.55				6.35	9.09
		KILOS/M	1.291	2.089			2.499	2.499		3.232	3.232				4.232	5.446
1 1/4"	1.660	INCHES	0.065	0.109			0.140	0.140		0.191	0.191				0.250	0.382
		LBS/FT	1.107	1.806			2.273	2.273		2.997	2.997				3.765	5.214
	32	42.2	MM	1.65	2.77		3.56	3.56		4.85	4.85				6.35	9.70
		KILOS/M	1.648	2.687			3.382	3.382		4.460	4.460				5.603	7.760
1 1/2"	1.900	INCHES	0.065	0.109			0.145	0.145		0.200	0.200				0.281	0.400
		LBS/FT	1.274	2.085			2.718	2.718		3.631	3.631				4.859	6.408
	40	48.3	MM	1.65	2.77		3.68	3.68		5.08	5.08				7.14	10.16
		KILOS/M	1.896	3.103			4.045	4.045		5.404	5.404				7.231	9.537
2"	2.375	INCHES	0.065	0.109			0.154	0.154		0.218	0.218				0.343	0.436
		LBS/FT	1.604	2.638			3.653	3.653		5.022	5.022				7.444	9.029
	50	60.3	MM	1.65	2.77		3.91	3.91		5.54	5.54				8.71	11.07
		KILOS/M	2.387	3.926			5.437	5.437		7.474	7.474				11.08	13.44
2 1/2"	2.875	INCHES	0.083	0.120			0.203	0.203		0.276	0.276				0.375	0.552
		LBS/FT	2.475	3.531			5.793	5.793		7.661	7.661				10.01	13.69
	65	73.0	MM	2.11	3.05		5.16	5.16		7.01	7.01				9.53	14.02
		KILOS/M	3.683	5.255			8.622	8.622		11.40	11.40				14.90	20.38
3"	3.500	INCHES	0.083	0.120			0.216	0.216		0.300	0.300				0.437	0.600
		LBS/FT	3.029	4.332			7.576	7.576		10.25	10.25				14.30	18.58
	80	88.9	MM	2.11	3.05		5.49	5.49		7.62	7.62				11.10	15.24
		KILOS/M	4.508	6.447			11.27	11.27		15.26	15.26				21.28	27.66
3 1/2"	4.0	INCHES	0.083	0.120			0.226	0.226		0.318	0.318					0.636
		LBS/FT	3.472	4.973			9.109	9.109		12.50	12.50					22.85
	90	101.6	MM	2.11	3.05		5.74	5.74		8.08	8.08				16.15	
		KILOS/M	5.168	7.401			13.56	13.56		18.61	18.61				34.01	
4"	4.500	INCHES	0.083	0.120			0.237	0.237	0.281	0.337	0.337		0.437		0.531	0.674
		LBS/FT	3.915	5.613			10.79	10.79	12.66	14.98	14.98		18.96		22.51	27.54
	100	114.3	MM	2.11	3.05		6.02	6.02	7.14	8.56	8.56		11.10		13.49	17.12
		KILOS/M	5.827	8.354			16.06	16.06	18.84	22.30	22.30		28.22		33.50	40.99
4 1/2"	5.0	INCHES					0.247			0.355						0.710
		LBS/FT					12.54			17.61						32.53
	112	127.0	MM				6.27			9.02						18.03
		KILOS/M				18.66			26.21							48.41
5"	5.563	INCHES	0.109	0.134			0.258	0.258		0.375	0.375		0.500		0.625	0.750
		LBS/FT	6.349	7.770			14.62	14.62		20.78	20.78		27.04		32.96	38.55
	125	141.3	MM	2.77	3.40		6.55	6.55		9.53	9.53		12.70		15.88	19.05
		KILOS/M	9.449	11.56			21.75	21.75		30.92	30.92		40.24		49.05	57.38
6"	6.625	INCHES	0.109	0.134			0.280	0.280		0.432	0.432		0.562		0.718	0.864
		LBS/FT	7.585	9.289			18.97	18.97		28.57	28.57		36.39		45.30	53.16
	150	168.3	MM	2.77	3.40		7.11	7.11		10.97	10.97		14.27		18.24	21.95
		KILOS/M	11.29	13.83			28.24	28.24		42.52	42.52		54.16		67.41	79.12
7"	7.625	INCHES					0.301			0.500						0.875
		LBS/FT					23.54			38.05						63.08
	175	193.7	MM				7.65			12.70						22.23
		KILOS/M				35.04			56.62						93.88	
8"	8.625	INCHES	0.109	0.148	0.250	0.277	0.322	0.322	0.406	0.500	0.500	0.593	0.718	0.812	0.906	0.875
		LBS/FT	9.914	13.40	22.36	24.70	28.55	28.55	35.64	43.39	43.39	50.87	60.63	67.76	74.69	72.42
	200	219.1	MM	2.77	3.76	6.35	7.04	8.18	10.31	12.70	12.70	15.06	18.24	20.62	23.01	22.23
		KILOS/M	14.75	19.94	33.28	36.75	42.50	42.50	53.04	64.57	64.57	75.71	90.24	100.8	111.2	107.8

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FEDERAL STEEL SUPPLY

Metric Conversion Pipe Chart

Inches =	0.125	0.250	0.375	0.500	0.625	0.750	0.875	1.000	1.125	1.250	1.375	1.500	1.625	1.750	1.875	2.000	2.500	3.000
MM =	3.175	6.350	9.525	12.70	15.88	19.05	22.23	25.40	28.58	31.75	34.93	38.10	41.28	44.45	47.63	50.80	63.50	76.20

NOM	O.D.		5	10	20	30	40	STD	60	80	XH	100	120	140	160	XXH
9"	9.625	INCHES						0.342			0.500					
		LBS/FT						33.91			48.73					
	225	244.5	MM					8.69			12.70					
		KILOS/M					50.46			72.52						
10"	10.750	INCHES	0.134	0.165	0.250	0.307	0.365	0.365	0.500	0.593	0.500	0.718	0.843	1.000	1.125	
		LBS/FT	15.19	18.65	28.04	34.24	40.48	40.48	54.74	64.33	54.74	76.93	89.20	104.1	115.6	
	250	273.1	MM	3.40	4.19	6.35	7.80	9.27	12.70	15.06	12.70	18.24	21.41	25.40	28.58	
		KILOS/M	22.61	27.76	41.72	50.96	60.2									